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Bulletin MSG-3258-INST/UK

## Installation and setup manual for proportional pressure relief valve with onboard electronic

Effective: August, 2023





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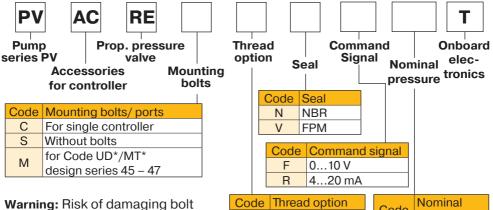
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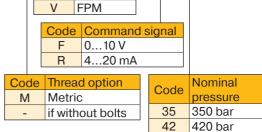
Product Catalogue Series PVplus MSG30-3245/UK



## Ordering code proportional pressure relief valve



holes! Prior design series will need UNC bolts for pumps with threadcode "3".

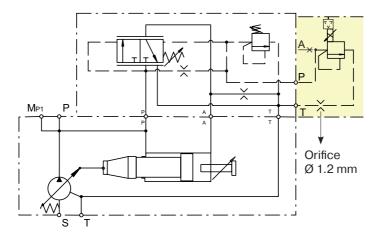


## **Technical data**

General		
Nominal size		DIN NG06 / CETOP03 / NFPA D03
Mounting position		as desired, horizontal mounting preferred
Ambient temperature	[°C]	-20 +70
Weight	[kg]	2.2
Hydraulic	[Kg]	
Max. operating pressure	[bar]	Port P up to 420; port T up to 30
Pressure stages	[bar]	350, 420
Fluid	נטמון	
	[- Ot] /[2 /-]	Hydraulic oil as per DIN 51524 part 2 & 3
Viscosity, recommended		
permitted	[cSt]/[mm <sup>2</sup> /s]	
Fluid temperature	[°C]	-20 +60
Filtration		ISO 4406 (1999), 18/16/13
Linearity	[%]	±4
Repeatability	[%]	±2
Hysteresis	[%]	±4.5 von p <sub>max</sub>
Electrical		
Duty ratio	[%]	100 ED
		IP 65 in accordance with EN 60529
Protection class		(plugged and mounted)
Nominal voltage	[V]	18 30 (2 A for nominal pressure))
Coil resistance	[Ohm]	4.4 at 20°C
Solenoid connection		6 + PE nach EN 175201-804

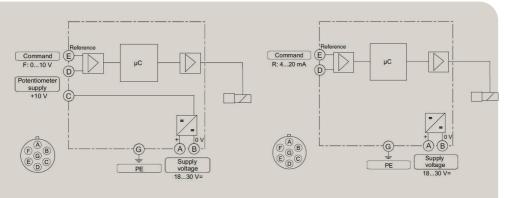


## **Circuit diagram**



Circuit diagram shows base pump with valve.

### Pin assignment 6+PE - EN 175201-804



Setpoint specification: Voltage Typ F

Setpoint specification: Current Typ R



#### **Parameter**

Current parameter sets are pre-installed on the valve. The following parameters are available through ProPxD. The connection to the valve can be made using an RS232 cable (Parker order number: 40982923).

Parameter	<b>Factory setting</b>	Unit	Description
E19	1	mA Setpoint cable break monitoring	
E25	0	0,01 %	response threshold, related to setpoint
S5	500	ms	ramp UP A-Channel
S6	500	ms ramp DOWN A-Channel	
P3	-	%	MAX A-Channel, related to maximum setpoint specification
P5	0,4	%	Dither amplitude
P6	60	Hz	Dither frequency
P7	0	%	MIN A-Channel, related to maximum setpoint specification

#### E19 (Cable break monitoring)

The parameter for cable break monitoring is only available in the variant with current signal setpoint specification.

#### (MIN response threshold)

Parameter E25 affects the response behavior when the signal changes.

#### S5/S6 (Pressure control ramp times)

- S5 sets the ramp time for increasing pressure setpoints in ms
- S6 sets the ramp time for decreasing pressure setpoints in ms

#### NOTE

For sustainable system stability, the ramp time can be adjusted. The ramp times always refer to setpoint jumps of 100% and define the ramp slope. That is, for lower setpoint jumps, the ramp times behave proportionally. The optimal setting of the ramp time for pressure control and regulation is highly dependent on the system, particularly on hydraulic capacities and different operating points. Tuning to the specific system can help with optimization.

#### P3 (Max A-channel)

Parameter for fine-tuning the maximum pressure. Due to electrical and mechanical tolerances, the specified maximum pressure may be exceeded when the maximum setpoint is specified. This parameter varies between individual valves.

# P5 (Dither amplitude) & P6 (Dither frequency)

The dither amplitude and dither frequency parameters can be used to adjust the valve's dynamics.

#### P7 (Min A-channel)

Shifts the dead zone in the lower range of the setpoint specification where signal changes have no effect on the system pressure.

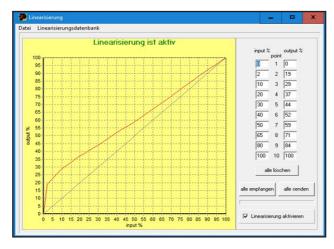


## Adjustment of Linearization

For fine-tuning the pressure relief valve with onboard electronics, it may be necessary to adjust the linearization. The adjustment is made using the Parker Hannifin ProPxD software while the valve is connected. To do this, first press the "Extras" button, and then select the "Linearization" button. This will open the window for adjusting the linearization.

Datei Optionen Diagnose	Extras	s Help 🖓	?		
expert	all Pa	rm. ]			0.25
PC Einstellungen		PC		Modul	Ventil Einstellungen
Typ	Nr.	Wert	Bezeichnung	Modul ^	Тур
- SP	E25		MIN Ansprechschwelle [0,01%]	0	RE06M35T2N1F030KG315 Seriennummer PAR0001214
RE06M35T2N1F030KG315	S5	500	Rampe AUF A-Kanal [ms]	500	
	S6	500	Rampe AB A-Kanal [ms]	500	
	P3	100.0	Max A-Kanal [%]	100.0	
Ventil	P5	0.4	Ditheramplitude [%]	0.4	Version
	P6	60	Ditherfrequenz [Hz]	60	3.1
	P7	0.0	Min A-Kanal [%]	0.0	Ventil
default					
					default

**WARNING:** Before adjusting the linearization, the initial values should be secured by an appropriate measure.



**WARNING**: Filling the input-output table with zero values deactivates the linearization. The input is defined as the percentage value of the setpoint specification, and the output

value is defined as the percentage value of the maximum pressure. If the maximum pressure is to be limited, it is recommended to adjust parameter P3.



## Troubleshooting

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Pump do	es not build up pressure, but delivers full flow at low pressure			
reason	Standard pressure compensator is set to minimum pressure.			
solution	Adjust compensator setting to desired pressure.			
reason	Multiple pressure pilot selector valve is not energized; Pump works in stand-by.			
solution	Energize directional valve solenoid.			
reason	Differential pressure at compensator is adjusted too low.			
solution	Check differential pressure adjustment and correct if necessary.			
reason	pressure relief valve with onboard electronic incorrectly connected.			
solution	Check wiring diagram, correct connection.			
Pump does not compensate				
reason	No pressure pilot valve connected to compensator or valve is blocked.			
solution	Connect pressure pilot valve to compensator, make sure valve opens as required.			
reason	No or too low pressure at pump outlet port.			
solution	Pump outlet pressure must be at least 15 bar, because otherwise the bias spring in the pump cannot be compressed.			
Pump do	es not upstroke, sticks at zero displacement.			
reason	Compensator is blocked due to contamination.			
solution	Clean hydraulic fluid, clean compensator valve.			
reason	Cable to proportional solenoid is interrupted.			
solution	Check wiring and make sure cable is ok. Replace if necessary.			
Compens	sator is unstable			
reason	Compenstor spool is sticking due to contamination of hydraulic fluid.			
solution	Clean hydraulic system, clean compensator valve.			
reason	Compensator differential pressure changed (too low or too high)			
solution	Adjust compensator differential pressure to required setting.			
reason	Air in the system			
solution	Bleed the valve			

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- ISO 13849-1:2015
- SS-EN ISO 4413:2010

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Confirmations for components to be proven component, e. g. for validation of hydraulic systems, can only be provided after an analysis of the specific application, as the fact to be a proven component mainly depends on the specific application.

#### **Christian Jäger**

General Manger Pump & Motor Division Europe



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